

# FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE  
 MARLBORO LIGHTS 100 REGULAR SP - CORK/WHIT IPG  
 BRAND CODE-0180 (SID)(CW)

EFFECTIVE DATE: 07/20/92  
 STANDARD PRODUCTION  
 CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS: 76 422

MACHINE TYP	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.20	GRAMS/100 RODS	1.55 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)		05-107-E
	:	FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725M KC 45-M1		06-145-A
ANCHOR ADHES VE	:	AJAX 8300-N		PVA 61-017-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	FULLER IN.-8729 (FORMERLY HM-8229)		HM 61-211-A
DRY WEIGHT	:	77.46	GRAMS/100 RODS	19.37 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	78.01	GRAMS/100 RODS	19.50 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	84.21	GRAMS/100 RODS	21.05 GRAMS/25 RODS

REASON FOR CHANGE : PLASTICIZER APPLICATION PERCENT CHANGED FROM 7.00%  
 : TO 8.00% OF DRY WEIGHT. APPLICABLE TARGET WEIGHTS  
 : INCREASED ACCORDINGLY. OK TO MIX FINISHED FILTERS.

PREPARED BY : C. F. VEALEY  
 PREPARATION DATE : 7/01/92

PRINTING DATE : 7/01/92  
 PRINTING TIME : 10:13:39

APPROVED BY: E. L. Watts gpe

SUPERCEDES SPECIFICATION DATED: 5/18/92

2057659736